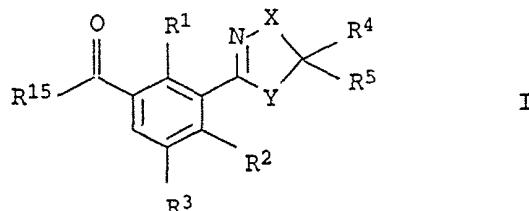


We claim

- 5 1. A 3-heterocyclyl-substituted benzoyl derivative of the formula I

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where the variables have the following meanings:

20 R^1, R^2 are hydrogen, nitro, halogen, cyano, C_1-C_6 -alkyl, C_1-C_6 -haloalkyl, C_1-C_6 -alkoxy, C_1-C_6 -haloalkoxy, C_1-C_6 -alkylthio, C_1-C_6 -haloalkylthio, C_1-C_6 -alkylsulfinyl, C_1-C_6 -haloalkylsulfinyl, C_1-C_6 -alkylsulfonyl or C_1-C_6 -haloalkylsulfonyl;

25 R^3 is hydrogen, halogen or C_1-C_6 -alkyl;

30 R^4, R^5 are hydrogen, halogen, cyano, nitro, C_1-C_4 -alkyl, C_1-C_4 -alkoxy- C_1-C_4 -alkyl, di(C_1-C_4 -alkoxy)- C_1-C_4 -alkyl, di(C_1-C_4 -alkyl)-amino- C_1-C_4 -alkyl, [2,2-di(C_1-C_4 -alkyl)-1-hydrazino]- C_1-C_4 -alkyl, C_1-C_6 -alkyliminooxy- C_1-C_4 -alkyl, C_1-C_4 -alkoxycarbonyl- C_1-C_4 -alkyl, C_1-C_4 -alkylthio- C_1-C_4 -alkyl, C_1-C_4 -haloalkyl, C_1-C_4 -cyanoalkyl, C_3-C_8 -cycloalkyl, C_1-C_4 -alkoxy, C_1-C_4 -alkoxy- C_2-C_4 -alkoxy, C_1-C_4 -haloalkoxy, hydroxyl, C_1-C_4 -alkylcarbonyloxy, C_1-C_4 -alkylthio, C_1-C_4 -haloalkylthio, di(C_1-C_4 -alkyl)amino, COR⁶, phenyl or benzyl, it being possible for the two last-mentioned

35 substituents to be fully or partially halogenated and/or to have attached to them one to three of the following groups: nitro, cyano, C_1-C_4 -alkyl, C_1-C_4 -haloalkyl, C_1-C_4 -alkoxy or C_1-C_4 -haloalkoxy;

40

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or

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5 R⁴ and R⁵ together form a C₂-C₆-alkanediyl chain which can be mono- to tetrasubstituted by C₁-C₄-alkyl and/or which can be interrupted by oxygen or by a nitrogen which is unsubstituted or substituted by C₁-C₄-alkyl;

or

10 R⁴ and R⁵ together with the corresponding carbon form a carbonyl or thiocarbonyl group;

15 R⁶ is hydrogen, C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₁-C₄-alkoxy, C₁-C₄-alkoxy-C₂-C₄-alkoxy, C₁-C₄-haloalkoxy, C₃-C₆-alkenyloxy, C₃-C₆-alkynyloxy or NR⁷R⁸;

20 R⁷ is hydrogen or C₁-C₄-alkyl;

25 R⁸ is C₁-C₄-alkyl;

30 X is O, S, NR⁹, CO or CR¹⁰R¹¹;

25 Y is O, S, NR¹², CO or CR¹³R¹⁴;

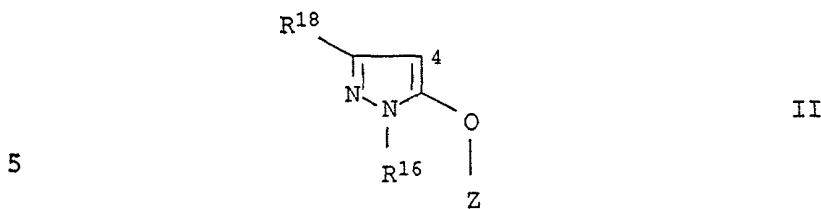
35 R⁹, R¹² are hydrogen or C₁-C₄-alkyl;

30 R¹⁰, R¹¹, R¹³, R¹⁴ are hydrogen, C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₁-C₄-alkoxycarbonyl, C₁-C₄-haloalkoxycarbonyl or CONR⁷R⁸;

or

35 R⁴ and R⁹ or R⁴ and R¹⁰ or R⁵ and R¹² or R⁵ and R¹³ together form a C₂-C₆-alkanediyl chain which can be mono- to tetrasubstituted by C₁-C₄-alkyl and/or interrupted by oxygen or by a nitrogen which is unsubstituted or substituted by C₁-C₄-alkyl;

40 R¹⁵ is a pyrazole of the formula II which is linked in the 4-position



where

- 10 R¹⁶ is C₁-C₆-alkyl;
- 15 Z is H or SO₂R¹⁷;
- 20 R¹⁷ is C₁-C₄-alkyl, C₁-C₄-haloalkyl, phenyl or phenyl which is partially or fully halogenated and/or has attached to it one to three of the following groups: nitro, cyano, C₁-C₄-alkyl, C₁-C₄-haloalkyl, C₁-C₄-alkoxy or C₁-C₄-haloalkoxy;
- 25 R¹⁸ is hydrogen or C₁-C₆-alkyl;

25 where X and Y are not simultaneously sulfur;

- 30 with the exception of
 4-[2-chloro-3-(4,5-dihydroisoxazol-3-yl)-4-methylsulfonylbenzoyl]-1-ethyl-5-hydroxy-1H-pyrazole,
 4-[2-chloro-3-(4,5-dihydroisoxazol-3-yl)-4-methylsulfonylbenzoyl]-1,3-dimethyl-5-hydroxy-1H-pyrazole,
 4-[2-chloro-3-(5-cyano-4,5-dihydroisoxazol-3-yl)-4-methylsulfonylbenzoyl]-1,3-dimethyl-5-hydroxy-1H-pyrazole,
 4-[2-chloro-3-(4,5-dihydrothiazol-2-yl)-4-methylsulfonylbenzoyl]-1,3-dimethyl-5-hydroxy-1H-pyrazole and
 4-[2-chloro-3-(thiazoline-4,5-dion-2-yl)-4-methylsulfonylbenzoyl]-1,3-dimethyl-5-hydroxy-1H-pyrazole;

40 or an agriculturally useful salt thereof.

- 40 2. A 3-heterocyclyl-substituted benzoyl derivative of the formula I where the variables have the following meanings:

- 45 R¹, R² are hydrogen, nitro, halogen, cyano, C₁-C₆-alkyl, C₁-C₆-haloalkyl, C₁-C₆-alkoxy, C₁-C₆-haloalkoxy, C₁-C₆-alkylthio, C₁-C₆-haloalkylthio,

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$C_1\text{-}C_6\text{-alkylsulfinyl}$, $C_1\text{-}C_6\text{-haloalkylsulfinyl}$,
 $C_1\text{-}C_6\text{-alkylsulfonyl}$ or $C_1\text{-}C_6\text{-haloalkylsulfonyl}$;

- 5 R^3 is hydrogen, halogen or $C_1\text{-}C_6\text{-alkyl}$;
- 10 R^4 , R^5 are hydrogen, halogen, cyano, nitro, $C_1\text{-}C_4\text{-alkyl}$,
 $C_1\text{-}C_4\text{-alkoxy-C}_1\text{-}C_4\text{-alkyl}$, $\text{di}(C_1\text{-}C_4\text{-alkoxy})\text{-}C_1\text{-}C_4\text{-}$
 alkyl , $\text{di}(C_1\text{-}C_4\text{-alkyl})\text{-amino-C}_1\text{-}C_4\text{-alkyl}$,
 $[2,2\text{-di}(C_1\text{-}C_4\text{-alkyl})\text{-}1\text{-hydrazino}]\text{-}C_1\text{-}C_4\text{-alkyl}$,
 $C_1\text{-}C_6\text{-alkyliminooxy-C}_1\text{-}C_4\text{-alkyl}$, $C_1\text{-}C_4\text{-alkoxycarbonyl-}$
 $C_1\text{-}C_4\text{-alkyl}$, $C_1\text{-}C_4\text{-alkylthio-C}_1\text{-}C_4\text{-alkyl}$,
 $C_1\text{-}C_4\text{-haloalkyl}$, $C_1\text{-}C_4\text{-cyanoalkyl}$, $C_3\text{-}C_8\text{-cycloalkyl}$,
 $C_1\text{-}C_4\text{-alkoxy}$, $C_1\text{-}C_4\text{-alkoxy-C}_2\text{-}C_4\text{-alkoxy}$,
 $C_1\text{-}C_4\text{-haloalkoxy}$, $C_1\text{-}C_4\text{-alkylthio}$,
 $C_1\text{-}C_4\text{-haloalkylthio}$, $\text{di}(C_1\text{-}C_4\text{-alkyl})\text{amino}$, COR^6 ,
phenyl or benzyl, it being possible for the two
last-mentioned substituents to be fully or partially
halogenated and/or to have attached to them one to
three of the following groups:
nitro, cyano, $C_1\text{-}C_4\text{-alkyl}$, $C_1\text{-}C_4\text{-haloalkyl}$,
 $C_1\text{-}C_4\text{-alkoxy}$ or $C_1\text{-}C_4\text{-haloalkoxy}$;
- 25 or
- 30 R^4 and R^5 together form a $C_2\text{-}C_6\text{-alkanediyl}$ chain which can be
mono- to tetrasubstituted by $C_1\text{-}C_4\text{-alkyl}$ and/or
which can be interrupted by oxygen or by a
nitrogen which is unsubstituted or substituted by
 $C_1\text{-}C_4\text{-alkyl}$;
- 35 or
- 40 R^4 and R^5 together with the corresponding carbon form a
carbonyl or thiocarbonyl group;
- 45 R^6 is $C_1\text{-}C_4\text{-alkyl}$, $C_1\text{-}C_4\text{-haloalkyl}$, $C_1\text{-}C_4\text{-alkoxy}$,
 $C_1\text{-}C_4\text{-alkoxy-C}_2\text{-}C_4\text{-alkoxy}$, $C_1\text{-}C_4\text{-haloalkoxy}$,
 $C_3\text{-}C_6\text{-alkenyloxy}$, $C_3\text{-}C_6\text{-alkynyoxy}$ or NR^7R^8 ;
- 47 R^7 is hydrogen or $C_1\text{-}C_4\text{-alkyl}$;
- 48 R^8 is $C_1\text{-}C_4\text{-alkyl}$;

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X is O, S, NR⁹, CO or CR¹⁰R¹¹;Y is O, S, NR¹², CO or CR¹³R¹⁴;5 R⁹, R¹² are hydrogen or C₁-C₄-alkyl;R¹⁰, R¹¹, R¹³, R¹⁴ are hydrogen, C₁-C₄-alkyl, C₁-C₄-haloalkyl,
C₁-C₄-alkoxycarbonyl, C₁-C₄-haloalkoxycarbonyl or
CONR⁷R⁸;

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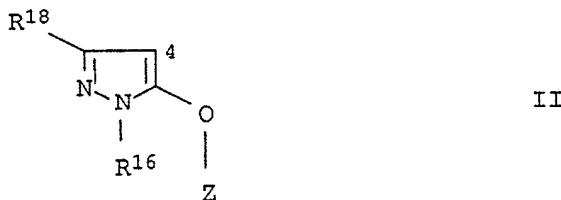
or

15 R⁴ and R⁹ or R⁴ and R¹⁰ or R⁵ and R¹² or R⁵ and R¹³ together
form a C₂-C₆-alkanediyl chain which can be mono- to
tetrasubstituted by C₁-C₄-alkyl and/or interrupted
by oxygen or by a nitrogen which is unsubstituted
or substituted by C₁-C₄-alkyl;

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R¹⁵ is a pyrazole of the formula II which is linked in
the 4-position

25



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where

R¹⁶ is C₁-C₆-alkyl;

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Z is H or SO₂R¹⁷;

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R¹⁷ is C₁-C₄-alkyl, C₁-C₄-haloalkyl, phenyl or
phenyl which is partially or fully
halogenated and/or has attached to it one
to three of the following groups:
nitro, cyano, C₁-C₄-alkyl, C₁-C₄-haloalkyl,
C₁-C₄-alkoxy or C₁-C₄-haloalkoxy;

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R¹⁸ is hydrogen or C₁-C₆-alkyl;

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where X and Y are not simultaneously oxygen or sulfur;

with the exception of

4-[2-chloro-3-(4,5-dihydroisoxazol-3-yl)-4-methylsulfonyl-
benzoyl]-1-ethyl-5-hydroxy-1H-pyrazole,

4-[2-chloro-3-(4,5-dihydroisoxazol-3-yl)-4-methylsulfonyl-
benzoyl]-1,3-dimethyl-5-hydroxy-1H-pyrazole,

4-[2-chloro-3-(5-cyano-4,5-dihydroisoxazol-3-yl)-4-methyl-
sulfonylbenzoyl]-1,3-dimethyl-5-hydroxy-1H-pyrazole,

4-[2-chloro-3-(4,5-dihydrothiazol-2-yl)-4-methylsulfonyl-
benzoyl]-1,3-dimethyl-5-hydroxy-1H-pyrazole and

4-[2-chloro-3-(thiazoline-4,5-dion-2-yl)-4-methylsulfonyl-
benzoyl]-1,3-dimethyl-5-hydroxy-1H-pyrazole;

or an agriculturally useful salt thereof.

3. A 3-heterocyclyl-substituted benzoyl derivative of the
formula I as claimed in claim 1 or 2, where R³ is hydrogen.

4. A 3-heterocyclyl-substituted benzoyl derivative of the
formula I as claimed in any of claims 1 to 3, where

R¹, R² are nitro, halogen, cyano, C₁-C₆-alkyl,
C₁-C₆-haloalkyl, C₁-C₆-alkoxy, C₁-C₆-haloalkoxy,
C₁-C₆-alkylthio, C₁-C₆-haloalkylthio,
C₁-C₆-alkylsulfinyl, C₁-C₆-haloalkylsulfinyl,
C₁-C₆-alkylsulfonyl or C₁-C₆-haloalkylsulfonyl.

5. A 3-heterocyclyl-substituted benzoyl derivative of the
formula I as claimed in any of claims 1 to 4, where Z is
SO₂R¹⁷.

6. A 3-heterocyclyl-substituted benzoyl derivative of the
formula I as claimed in any of claims 1 to 4, where Z is
hydrogen.

7. A 3-heterocyclyl-substituted benzoyl derivative of the
formula I as claimed in any of claims 1 to 4 or 6, where X is
oxygen and Y is CR¹³R¹⁴.

8. A 3-heterocyclyl-substituted benzoyl derivative of the
formula I as claimed in any of claims 1 to 4 or 6 or 7, where

- R⁴ is halogen, nitro, C₁-C₄-alkyl,
 C₁-C₄-alkoxy-C₁-C₄-alkyl,
 C₁-C₄-alkoxycarbonyl-C₁-C₄-alkyl,
 C₁-C₄-alkylthio-C₁-C₄-alkyl, C₁-C₄-haloalkyl,
 C₁-C₄-cyanoalkyl, C₃-C₈-cycloalkyl, C₁-C₄-alkoxy,
 C₁-C₄-alkoxy-C₂-C₄-alkoxy, C₁-C₄-haloalkoxy,
 C₁-C₄-alkylthio, C₁-C₄-haloalkylthio,
 di(C₁-C₄-alkyl)amino, COR⁶, phenyl or benzyl, it
 being possible for the two last-mentioned
 substituents to be partially or fully halogenated
 and/or to have attached to them one to three of
 the following groups:
 nitro, cyano, C₁-C₄-alkyl, C₁-C₄-haloalkyl,
 C₁-C₄-alkoxy or C₁-C₄-haloalkoxy;
- 15 R⁵ is hydrogen or C₁-C₄-alkyl;
 or
- 20 R⁴ and R⁵ together form a C₂-C₆-alkanediyl chain which can be
 mono- to tetrasubstituted by C₁-C₄-alkyl and/or
 which can be interrupted by oxygen or by a
 nitrogen which is unsubstituted or substituted by
 C₁-C₄-alkyl;
- 25 or
- 30 R⁵ and R¹³ together form a C₂-C₆-alkanediyl chain which can be
 mono- to tetrasubstituted by C₁-C₄-alkyl and/or
 which can be interrupted by oxygen or by a
 nitrogen which is unsubstituted or substituted by
 C₁-C₄-alkyl.
- 35 9. A 3-heterocyclyl-substituted benzoyl derivative of the
 formula I as claimed in any of claims 1 to 4 or 6 to 8, where
- 40 R⁴ is C₁-C₄-alkyl, C₁-C₄-haloalkyl,
 C₁-C₄-alkoxycarbonyl or CONR⁷R⁸;
- 45 R⁵ is hydrogen or C₁-C₄-alkyl;
 or

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5 R⁴ and R⁵ together form a C₂-C₆-alkanediyl chain which can be mono- to tetrasubstituted by C₁-C₄-alkyl and/or which can be interrupted by oxygen or by a nitrogen which is unsubstituted or substituted by C₁-C₄-alkyl;

or

10 R⁵ and R¹³ together form a C₂-C₆-alkanediyl chain which can be mono- to tetrasubstituted by C₁-C₄-alkyl and/or which can be interrupted by oxygen or by a nitrogen which is unsubstituted or substituted by C₁-C₄-alkyl.

15 10. A 3-heterocyclyl-substituted benzoyl derivative of the formula I as claimed in any of claims 1 to 4 or 6 or 7, where R⁴ and R⁵ are hydrogen.

20 11. A 3-heterocyclyl-substituted benzoyl derivative of the formula I as claimed in any of claims 1 to 4 or 6 or 7 or 10, where R¹⁸ is hydrogen.

25 12. 4-[2-Chloro-3-(4,5-dihydroisoxazol-3-yl)-4-methylsulfonylbenzoyl]-1-methyl-5-hydroxy-1H-pyrazole.

30 13. An agriculturally useful salt of 4-[2-chloro-3-(4,5-dihydroisoxazol-3-yl)-4-methylsulfonylbenzoyl]-1-methyl-5-hydroxy-1H-pyrazole.

35 14. A 3-heterocyclyl-substituted benzoyl derivative of the formula I as claimed in any of claims 1 to 4 or 6, where

35 X is S, NR⁹, CO or CR¹⁰R¹¹;

or

40 Y is O, S, NR¹² or CO.

45 15. A 3-heterocyclyl-substituted benzoyl derivative of the formula I as claimed in any of claims 1 to 4 or 6 or 14, where R¹⁸ is hydrogen.

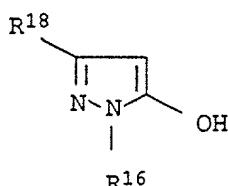
16. A 3-heterocyclyl-substituted benzoyl derivative of the formula I as claimed in any of claims 1 to 4 or 6 or 14, where

- 5 R⁴ is halogen, cyano, nitro, C₁-C₄-alkyl,
 C₁-C₄-alkoxy-C₁-C₄-alkyl,
 C₁-C₄-alkoxycarbonyl-C₁-C₄-alkyl,
 C₁-C₄-alkylthio-C₁-C₄-alkyl, C₁-C₄-haloalkyl,
 C₁-C₄-cyanoalkyl, C₃-C₈-cycloalkyl, C₁-C₄-alkoxy,
 10 C₁-C₄-alkoxy-C₂-C₄-alkoxy, C₁-C₄-haloalkoxy,
 C₁-C₄-alkylthio, C₁-C₄-haloalkylthio,
 di(C₁-C₄-alkyl)amino, COR⁶, phenyl or benzyl, it
 being possible for the two last-mentioned
 15 substituents to be partially or fully halogenated
 and/or to have attached to them one to three of
 the following groups:
 nitro, cyano, C₁-C₄-alkyl, C₁-C₄-haloalkyl,
 C₁-C₄-alkoxy or C₁-C₄-haloalkoxy;
- 20 R⁵ is hydrogen or C₁-C₄-alkyl;
 or
- 25 R⁴ and R⁵ together form a C₂-C₆-alkanediyl chain which can be
 mono- to tetrasubstituted by C₁-C₄-alkyl and/or
 which can be interrupted by oxygen or by a
 nitrogen which is unsubstituted or substituted by
 C₁-C₄-alkyl;
- 30 or
- 35 R⁴ and R⁹ or R⁴ and R¹⁰ or R⁵ and R¹² or R⁵ and R¹³ together
 form a C₂-C₆-alkanediyl chain which can be mono- to
 tetrasubstituted by C₁-C₄-alkyl and/or which can be
 interrupted by oxygen or by a nitrogen which is
 unsubstituted or substituted by C₁-C₄-alkyl;
- 40 R¹⁸ is C₁-C₆-alkyl.

17. A process for the preparation of 3-heterocyclyl-substituted benzoyl derivatives of the formula I as claimed in claim 1, which comprises acylating the pyrazole of the formula II where Z = H, where the variables R¹⁶ and R¹⁸ have the meanings given under claim 1,

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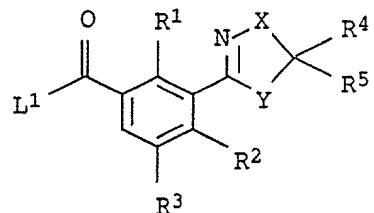


II (where Z = H)

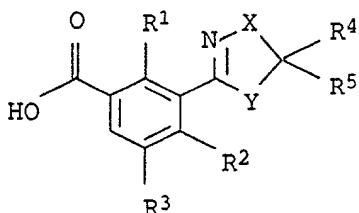
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with an activated carboxylic acid IIIα or with a carboxylic acid IIIβ,

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IIIα



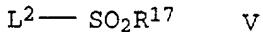
IIIβ

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where the variables R¹ to R⁵, X and Y have the meanings given under claim 1 and L¹ is a nucleophilically displaceable leaving group, subjecting the acylation product to a rearrangement reaction in the presence or absence of a catalyst to give the compounds I (where Z = H) and, if desired, to prepare 3-heterocyclyl-substituted benzoyl derivatives of the formula I where Z = SO₂R¹⁷, reacting the product with a compound of the formula V,

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where R¹⁷ has the meaning given under claim 1 and L² is a nucleophilically displaceable leaving group.

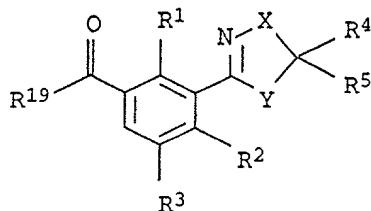
18. A 3-heterocyclyl-substituted benzoic acid derivative of the formula III,

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where R^{19} is hydroxyl or a radical which can be removed by hydrolysis and variables R^1 to R^5 , X and Y have the meanings given under the claims 1 to 16, with the exception of methyl 2-chloro-3-(4,5-dihydroisoxazol-3-yl)-4-methylsulfonylbenzoate, methyl 2-chloro-3-(4,5-dihydrooxazol-2-yl)-4-methylsulfonylbenzoate and methyl 2,4-dichloro-3-(5-methylcarbonyloxy-4,5-dihydroisoxazol-3-yl)benzoate.

- 15 20. A 3-heterocyclyl-substituted benzoic acid derivative of the formula III as claimed in claim 18 where the variables R^1 to R^5 , X and Y have the meanings given under claims 2 to 16.
- 25 20. A 3-heterocyclyl-substituted benzoic acid derivative of the formula III as claimed in either of claims 18 or 19, where

R^{19} is halogen, hydroxyl or $C_1\text{-}C_6$ -alkoxy.

- 30 21. A composition comprising a herbicidally active amount of at least one 3-heterocyclyl-substituted benzoyl derivative of the formula I or of an agriculturally useful salt of I as claimed in any of claims 1 to 16, and auxiliaries conventionally used for the formulation of crop protection products.
- 35 22. A process for the preparation of a composition as claimed in claim 21, which comprises mixing a herbicidally active amount of at least one 3-heterocyclyl-substituted benzoyl derivative of the formula I or of an agriculturally useful salt of I as claimed in any of claims 1 to 16 and auxiliaries conventionally used for the formulation of crop protection products.
- 40 45 23. A method of controlling undesirable vegetation, which comprises allowing a herbicidally active amount of at least one 3-heterocyclyl-substituted benzoyl derivative of the

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formula I or of an agriculturally useful salt of I as claimed in any of claims 1 to 16 to act on plants, their environment and/or on seeds.

- 5 24. The use of a 3-heterocyclyl-substituted benzoyl derivative of the formula I or an agriculturally useful salt thereof as claimed in any of claims 1 to 16 as herbicide.

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